

**** MAINTENANCE SCHEDULE ****
WEB PRESS LLC
QUAD STACK

Month & Year _____

DAILY	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
wipe unit clean																																
wash blankets																																

TWICE WEEKLY	1st week	2nd week	3rd week	4th week
lubricate blanket cylinder bearings & eccentrics				
lubricate plate cylinder bearings & eccentrics				
lubricate oscillator bushings				
lubricate form roll cams				
lubricate drive line bearings				
lubricate oscillator drive assembly				
check oil flow & level				
check blanket height				
check blanket bolts				
check fountain solution conductivity				

WEEKLY	1st week	2nd week	3rd week	4th week
check all rubber settings				
check skimmer settings				
check brush settings				
check bolts and set screws				
clean plate cylinder & apply a light coat of oil				

TWICE MONTHLY	1st half	2nd half
check metal-metal pressure settings		

MONTHLY	
drain and clean water system	
check all belts	
clean pipe rollers	
check and clean drip pan	