

**\*\* MAINTENANCE SCHEDULE \*\***  
**WEB PRESS LLC**  
**ROLL STAND**

Month & Year \_\_\_\_\_

<b>DAILY</b>	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
wipe unit clean																																

<b>TWICE WEEKLY</b>	1st week							2nd week							3rd week							4th week									
lubricate brake gear assembly																															
lubricate brake gear																															

<b>WEEKLY</b>	1st week							2nd week							3rd week							4th week								
check bolts and set screws																														
clean brake disc																														

<b>TWICE MONTHLY</b>	1st half							2nd half							
reset brake cable															

<b>MONTHLY</b>							
clean all rollers							
check hoist oil level							
check hoist hook safety latch							
check brake shoes for wear							